# **Bench Work**

# **Course Outcome Summary**

# **Course Information**

**Total Credits** 

1

# **Description**

Students will be provided the opportunity to learn and practice bench work skills such as filing, drilling, tapping, deburring and layout for projects. They will gain valuable practical experience in the use of various hand tools by producing basic bench work projects. Topics will include safety, print reading, job planning, and quality control.

# **Prerequisites**

OSHA 10 or 30 Safety Course (may be taken concurrently)

# **Exit Learning Outcomes**

# **Program Outcomes**

- A. Operate machine tool equipment commonly found in industry including manual and computer controlled lathes, milling machines, drill presses and cutting machines
- B. Manufacture parts from various materials in accordance with specifications from blueprints, electronic drawings and shop sketches
- C. Solve quality problems using process planning, technical knowledge, teamwork, mathematics, and critical thinking
- D. Apply safety principles in a work environment to minimize hazards and prevent losses to productivity
- E. Demonstrate employability skills needed to obtain and retain employment in machine tool and related fields
- F. Use CAD and CAM programs to design parts and program manufacturing machines

# Competencies

## 1. Conduct job hazard analysis for hand tools

#### **Properties**

Domain: Cognitive Level: Application

#### **Linked Program Outcomes**

Apply safety principles in a work environment to minimize hazards and prevent losses to productivity

# 2. Conduct job hazard analysis for power tools

## **Properties**

Domain: Cognitive Level: Application

#### **Linked Program Outcomes**

Apply safety principles in a work environment to minimize hazards and prevent losses to productivity

#### 3. Select hand tools for assigned tasks

# **Properties**

Domain: Cognitive Level: Analysis

#### **Linked Program Outcomes**

Solve quality problems using process planning, technical knowledge, teamwork, mathematics, and critical thinking

Apply safety principles in a work environment to minimize hazards and prevent losses to productivity

# 4. Select power tools for assigned tasks

#### **Properties**

Domain: Cognitive Level: Analysis

#### **Linked Program Outcomes**

Solve quality problems using process planning, technical knowledge, teamwork, mathematics, and critical thinking

Apply safety principles in a work environment to minimize hazards and prevent losses to productivity

# 5. Lay out parts for machining using semi-precision and precision lay out practices Properties

Domain: Cognitive Level: Analysis

#### **Linked Program Outcomes**

Manufacture parts from various materials in accordance with specifications from blueprints, electronic drawings and shop sketches

Solve quality problems using process planning, technical knowledge, teamwork, mathematics, and critical thinking

#### 6. Drill holes using electric and pneumatic drills

#### **Properties**

Domain: Psychomotor Level:

#### **Linked Program Outcomes**

Operate machine tool equipment commonly found in industry including manual and computer controlled lathes, milling machines, drill presses and cutting machines

Manufacture parts from various materials in accordance with specifications from blueprints, electronic drawings and shop sketches

Solve quality problems using process planning, technical knowledge, teamwork, mathematics, and critical thinking

#### 7. Maintain pedestal grinders

#### **Properties**

Domain: Psychomotor Level:

#### **Linked Program Outcomes**

Apply safety principles in a work environment to minimize hazards and prevent losses to productivity

#### 8. Saw stock to length

#### **Properties**

Domain: Psychomotor Level:

#### **Linked Program Outcomes**

Operate machine tool equipment commonly found in industry including manual and computer controlled lathes, milling machines, drill presses and cutting machines

Manufacture parts from various materials in accordance with specifications from blueprints, electronic drawings and shop sketches

Solve quality problems using process planning, technical knowledge, teamwork, mathematics, and critical thinking

#### 9. Sharpen drill bits and lathe tools

# **Properties**

Domain: Psychomotor Level:

#### **Linked Program Outcomes**

Operate machine tool equipment commonly found in industry including manual and computer controlled lathes, milling machines, drill presses and cutting machines

Manufacture parts from various materials in accordance with specifications from blueprints, electronic drawings and shop sketches

Solve quality problems using process planning, technical knowledge, teamwork, mathematics, and critical thinking

# 10. Use free hand saws to cut angles and remove material

#### **Properties**

Domain: Psychomotor Level:

#### **Linked Program Outcomes**

Operate machine tool equipment commonly found in industry including manual and computer controlled lathes, milling machines, drill presses and cutting machines

Manufacture parts from various materials in accordance with specifications from blueprints, electronic drawings and shop sketches

Solve quality problems using process planning, technical knowledge, teamwork, mathematics, and critical thinking

#### 11. Maintain radial arm and sensitive drill press

#### **Properties**

Domain: Cognitive Level: Application

#### **Linked Program Outcomes**

Solve quality problems using process planning, technical knowledge, teamwork, mathematics, and critical thinking

Apply safety principles in a work environment to minimize hazards and prevent losses to productivity

Demonstrate employability skills needed to obtain and retain employment in machine tool and related fields

# 12. Finish parts using electrical and pneumatic tools

#### **Properties**

Domain: Psychomotor Level:

#### **Linked Program Outcomes**

Operate machine tool equipment commonly found in industry including manual and computer controlled lathes, milling machines, drill presses and cutting machines

Manufacture parts from various materials in accordance with specifications from blueprints, electronic drawings and shop sketches

Solve quality problems using process planning, technical knowledge, teamwork, mathematics, and critical thinking

#### 13. Use a press to insert bushings, bearings and pins

#### **Properties**

Domain: Psychomotor Level:

#### **Linked Program Outcomes**

Operate machine tool equipment commonly found in industry including manual and computer controlled lathes, milling machines, drill presses and cutting machines

Manufacture parts from various materials in accordance with specifications from blueprints,

electronic drawings and shop sketches

Solve quality problems using process planning, technical knowledge, teamwork, mathematics, and critical thinking

# 14. Broach internal key ways

# **Properties**

Domain: Psychomotor Level:

# **Linked Program Outcomes**

Operate machine tool equipment commonly found in industry including manual and computer controlled lathes, milling machines, drill presses and cutting machines

Manufacture parts from various materials in accordance with specifications from blueprints, electronic drawings and shop sketches

Solve quality problems using process planning, technical knowledge, teamwork, mathematics, and critical thinking